



## FS and FBS 30-80 SCHEMATIC

**MANUAL PARTS LIST**

**FIN-NOR BISCAYNE SPINNING**

REVISION "B" - Revised: 8/7/13

KEY #	DESCRIPTION	FBS30	FBS40	FBS50	FBS60	FBS70	FBS80
1	DRAG KNOB ASSEMBLY	CO332-01	CO332-01	JO332-01	JO332-01	QO332-01	QO332-01
2	SPOOL RETAINER	RQ038-01	RQ038-01	JO038-01	JO038-01	JO038-01	JO038-01
3	DRAG WASHER "D"	CO080-02	CO080-02	LO080-01	LO080-01	LO080-01	LO080-01
4	DRAG WASHER "B"	CO033-01 (3)	CO033-01 (3)	JO033-01 (3)	JO033-01 (3)	JO033-01 (5)	JO033-01 (5)
5	DRAG WASHER "A"	CO081-01 (2)	CO081-01 (2)	JO081-01 (2)	JO081-01 (2)	JO081-01 (3)	JO081-01 (3)
6	DRAG WASHER "D"	CO080-01	CO080-01	JO080-01	JO080-01	JO080-01 (2)	JO080-01 (2)
7	SPOOL BUSHING	CO160-01	CO160-01	JO160-01	JO160-01	JO160-01	JO160-01
8	SPOOL ASSEMBLY KIT	CO421-02	HO421-02	JO421-02	LO421-02	QO421-02	SO421-02
	8A - SPOOL ASSEMBLY	CO321-02	HO321-02	JO321-02	LO321-02	QO321-02	SO321-02
	2 - SPOOL RETAINER	RQ038-01	RQ038-01	JO038-01	JO038-01	JO038-01	JO038-01
	3 - DRAG WASHER "D"	CO080-02	CO080-02	LO080-01	LO080-01	LO080-01	LO080-01
	4 - DRAG WASHER "B"	CO033-01 (3)	CO033-01 (3)	JO033-01 (3)	JO033-01 (3)	JO033-01 (5)	JO033-01 (5)
	5 - DRAG WASHER "A"	CO081-01 (2)	CO081-01 (2)	JO081-01 (2)	JO081-01 (2)	JO081-01 (3)	JO081-01 (3)
	6 - DRAG WASHER "D"	CO080-01	CO080-01	JO080-01	JO080-01	JO080-01 (2)	JO080-01 (2)
	7 - SPOOL BUSHING	CO160-01	CO160-01	JO160-01	JO160-01	JO160-01	JO160-01
	8B - SPOOL CLICKER	JO103-01	JO103-01	JO103-01	JO103-01	JO103-01	JO103-01
	8C - CLICK SPRING	JO068-01	JO068-01	JO068-01	JO068-01	JO068-01	JO068-01
	8D - SCREW - CLICKER	CO077-01	CO077-01	GU077-04A	GU077-04A	GU077-04A	GU077-04A
9	MAINSHAFT ASSEMBLY	CO315-01	CO315-01	JO315-01	JO315-01	QO315-01	QO315-01
10	ROTOR NUT LOCK SCREW	JO094-01	JO094-01	JO094-01 (2)	JO094-01 (2)	JO094-01 (2)	JO094-01 (2)
11	RETAINER - ROTOR NUT	CO214-01	CO214-01	BT214-01	BT214-01	DT214-01	DT214-01
12	ROTOR NUT	CO006-01	CO006-01	BT006-01	BT006-01	BT006-01	BT006-01
13	BAIL ASSEMBLY	CO347-02	CO347-02	JO347-02	JO347-02	QO347-02	QO347-02
14	LINE ROLLER	CH004-02	CH004-02	CH004-02	CH004-02	CH004-02	CH004-02
15	LINE ROLLER BEARING	GH202-01	GH202-01	GH202-01	GH202-01	GH202-01	GH202-01
16	LINE ROLLER WASHER	DH102-01	DH102-01	DH102-01	DH102-01	DH102-01	DH102-01
17	LINE ROLLER COLLAR	CH102-01	CH102-01	CH102-01	CH102-01	CH102-01	CH102-01
18	ARM LEVER	CO007-02	CO007-02	JO007-02	JO007-02	JO007-02	JO007-02
19	PIN	CO042-02	CO042-02	PG042-52	PG042-52	PG042-52	PG042-52
20	SCREW - LINE SLIDER	AQ108-01	AQ108-01	AQ108-01	AQ108-01	AQ108-01	AQ108-01
21	E-CLIP - BAIL ASSEMBLY (2)	GH034-01	GH034-01	GH034-01	GH034-01	GH034-01	GH034-01
22	ARM LEVER COVER SCREW	GU077-02	GU077-02	GU077-02	GU077-02	GU077-02	GU077-02
23	ARM LEVER COVER WASHER	SQ142-01	SQ142-01	SQ142-01	SQ142-01	SQ142-01	SQ142-01
24	ARM LEVER COVER	CO087-02	CO087-02	JO087-02	JO087-02	QO087-02	QO087-02
25	KICK LEVER	CO019-01	CO019-01	JO019-01	JO019-01	QO019-01	QO019-01
26	ACTUATOR SPRING	JO022-02	JO022-02	JO022-01	JO022-01	JO022-01	JO022-01
27	ACTUATOR	JO258-01	JO258-01	JO258-01	JO258-01	JO258-01	JO258-01
28	ACTUATOR SPRING PIN	JO031-01	JO031-01	JO031-01	JO031-01	JO031-01	JO031-01
29	ROTOR	CO009-02	CO009-02	JO009-02	JO009-02	QO009-02	QO009-02
30	PINION GEAR WASHER	N/A	N/A	N/A	N/A	QO110-01	QO110-01
31	SCREW - CLUTCH (2)	HO077-01	HO077-01	GU077-01	GU077-01	GU077-01	GU077-01
32	CLUTCH COVER	CO175-01	CO175-01	JO175-01	JO175-01	JO175-01	JO175-01
33	CLUTCH ASSEMBLY KIT	CO4178-01	CO4178-01	JO4178-01	JO4178-01	JO4178-01	JO4178-01
	33A - CLUTCH HOUSING	CO178-01	CO178-01	JO178-01	JO178-01	JO178-01	JO178-01
	33B - CLUTCH SLEEVE	CO139-01	CO139-01	JO139-01	JO139-01	JO139-01	JO139-01
34	WASHER - ADJUST CLUTCH	N/A	N/A	JO259-01	JO259-01	JO259-01	JO259-01
35	SCREW - BEARING (2)	N/A	N/A	GU077-04	GU077-04	GU077-04	GU077-04
36	BALL BEARING - PINION	XF058-01	XF058-01	CP058-01 (3)	CP058-01 (3)	CP058-01 (3)	CP058-01 (3)
37	GEAR KIT	CO4011-01	CO4011-01	JO4011-01	JO4011-01	QO4011-01	QO4011-01
	37A - PINION GEAR	CO011-01	CO011-01	JO011-01	JO011-01	QO011-01	QO011-01
	37B - PINION BUSHING	SQ141-01	SQ141-01	BT141-01	BT141-01	BT141-01	BT141-01
	37C - DRIVE GEAR	AT312-01	AT312-01	DT312-01	DT312-01	DT312-01	DT312-01
	37D - DRIVE GEAR ADJUST WASHER	GU105-13	GU105-13	GU105-36	GU105-36	GU105-36	GU105-36
38	HANDLE CAP	CO073-02	CO073-02	JO073-02	JO073-02	JO073-02	JO073-02
39	BODY	CO001-01	CO001-01	JO001-01	JO001-01	QO001-01	QO001-01
40	OSCILLATOR GEAR BUSHING	N/A	N/A	BT158-01	BT158-01	BT158-01	BT158-01
41	OSCILLATOR GEAR	CO353-01	CO353-01	BT053-01	BT053-01	DT053-01	DT053-01
42	OSCILLATOR SLIDER	SQ025-01	SQ025-01	BT025-01	BT025-01	DT025-01	DT025-01
43	MAIN SHAFT SCREW	RQ100-01	RQ100-01	RQ100-01	RQ100-01	RQ100-01	RQ100-01
44	BODY COVER	CO023-51	CO023-52	JO023-51	JO023-52	QO023-51	QO023-52
45	BODY COVER SCREW KIT	CO4057-01	CO4057-01	JO4057-01	JO4057-01	JO4057-01	JO4057-01
	45A - SCRATCH PROTECT WASHER (4)	RQ142-01	RQ142-01	RQ142-01	RQ142-01	RQ142-01	RQ142-01
	45B - BODY COVER SCREW	TK157-01 (4)	TK15757-01 (4)	JO057-01 (1)	JO057-01 (1)	JO057-01 (1)	JO057-01 (1)
	45C - BODY COVER SCREW	N/A	N/A	AT057-01 (3)	AT057-01 (3)	AT057-01 (3)	AT057-01 (3)
46	HANDLE ASSEMBLY	CO318-01	CO318-01	JO318-01	JO318-01	JO318-01	JO318-01
47	BALL BEARING - BODY	KT158-01	KT158-01	N/A	N/A	N/A	N/A
48	BALL BEARING - BODY COVER	TW058-03	TW058-03	N/A	N/A	N/A	N/A